When it comes to removing partially hydrogenated oils from formulations, it’s not enough to just substitute a non-PHO option. You deserve more. That’s why Corbion created ENSEMBLE – the full line of non-PHO emulsifiers that knows how to play together, right from the first note.

**Drop it in. Move on.**

Corbion experts have re-engineered our popular emulsifier portfolio with one goal in mind: provide non-PHO options that deliver drop-in ease while maintaining flavor, texture, quality, ease of handling and shelf stability.

The result? ENSEMBLE non-PHO emulsifier solutions minimize reformulation hurdles and operational disruptions, allowing you to simplify and streamline formulation efforts.

**Start with Alphadim®**

Alphadim is part of Corbion’s non-PHO line of distilled monoglycerides that have been further processed to increase their monoglyceride content. The Alphadim non-PHO line of distilled monoglycerides can be used in a variety of applications - from ice cream and sour cream to whipped toppings and pudding snacks. It’s the ideal choice for emulsifying fat, improving food texture, reducing fat, and boosting mouth feel.

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**Comparative property analysis of Alphadim 570**

*Figure 1*

- **Drop-in solution**
- **Maintain flavor, texture and quality**
- **Retain handling and stability**
### Alphadim® 570 Applications

<table>
<thead>
<tr>
<th>Category</th>
<th>Function</th>
<th>Usage Rate</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dairy/Non-Dairy</td>
<td>Ice Cream/Ice Milk/Soft Serve/Frozen Desserts</td>
<td>Stability, improved dispersion</td>
<td>as required</td>
</tr>
<tr>
<td>Dairy/Non-Dairy</td>
<td>Imitation Sour Cream &amp; Dip</td>
<td>Texture, capacity for water</td>
<td>0.5%-1.0% formula wt</td>
</tr>
<tr>
<td>Dairy/Non-Dairy</td>
<td>Whipped Toppings, Liquid &amp; Powdered</td>
<td>Stability, mouth feel</td>
<td>0.5%-1.0% formula wt</td>
</tr>
<tr>
<td>Dairy/Non-Dairy</td>
<td>Puddings and Snack Dips</td>
<td>Improved dispersion</td>
<td>0.25%-0.75% formula wt</td>
</tr>
</tbody>
</table>

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**Interested in additional non-pho solutions?** Go to CorbionEnsemble.com

**Sample Support**

With R&D support available worldwide, we are always close by to help you with your application development. corbion.com/contact

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With over 100 years of global food technology experience and an extensive portfolio of high quality products, Corbion Caravan has a wealth of expertise in the world of bakery ingredients. Corbion is a leading company in natural food preservation, lactic acid based bioplastics, biobased chemicals and the worldwide market leader in lactic acid, lactic acid derivatives and lactides. Corbion operates 10 production plants, in the USA, the Netherlands, Spain, Brazil and Thailand, and markets its products through a worldwide network of sales offices and distributors.

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